

## UNITED STATES PATENT AND TRADEMARK OFFICE

APPLICATION NO.	F	LING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/076,349	(	02/19/2002	Kenji Maruyama	107317-00043	1365
4372	7590	05/08/2003			4
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WASHING	ION, DC	20036	•	ART UNIT	PAPER NUMBER
				2815	/
				DATE MAIL ED: 05/08/2003	(2

Please find below and/or attached an Office communication concerning this application or proceeding.

P 14			/					
V. 3	Application No.	Applicant(s)	·					
1.	10/076,349	MARUYAMA ET	AL					
Office Action Summary	Examiner	Art Unit						
	Edward Wojciec							
- The MAILING DATE of this communication appears on the cover sheet with the correspondence address - Period for R ply								
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION.  - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication.  - If the period for reply specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication.  - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133).  - Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).  Status								
1) Responsive to communication(s) filed of	วก .	·						
,	This action is non-fi     This action is no fi     This	nal						
3) Since this application is in condition for								
Disposition of Claims								
4) Claim(s) 1-20 is/are pending in the application.								
4a) Of the above claim(s) <u>11-20</u> is/are withdrawn from consideration.								
5) Claim(s) is/are allowed.								
6)⊠ Claim(s) <u>1-10</u> is/are rejected.								
7) ☐ Claim(s) is/are objected to.								
8) Claim(s) are subject to restriction and/or election requirement.								
Application Papers								
9)☐ The specification is objected to by the Examiner.								
10)☐ The drawing(s) filed on is/are: a)☐ accepted or b)☐ objected to by the Examiner.								
Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).								
11) ☐ The proposed drawing correction filed on is: a) ☐ approved b) ☐ disapproved by the Examiner.								
If approved, corrected drawings are required in reply to this Office action.								
12) The oath or declaration is objected to by the Examiner.								
Pri rity under 35 U.S.C. §§ 119 and 120								
13) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f).								
a)⊠ All b)⊡ Some * c)⊡ None of:								
1.⊠ Certified copies of the priority documents have been received.								
2. Certified copies of the priority documents have been received in Application No								
<ul> <li>3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)).</li> <li>* See the attached detailed Office action for a list of the certified copies not received.</li> </ul>								
14) Acknowledgment is made of a claim for domestic priority under 35 U.S.C. § 119(e) (to a provisional application).								
a) ☐ The translation of the foreign language provisional application has been received.  15) ☐ Acknowledgment is made of a claim for domestic priority under 35 U.S.C. §§ 120 and/or 121.								
Attachment(s)								
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-3) Information Disclosure Statement(s) (PTO-1449) Paper		, , , , , , , , , , , , , , , , , , , ,						

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## **DETAILED ACTION**

## Election/Restrictions

Applicant's election without traverse of claims 1-10 in Paper No. 5 is acknowledged.

## Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

(a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.

Claims 1-10 are rejected under 35 U.S.C. 103(a) as being unpatentable over Klee et al, and further in view of Noguchi et al and the Japanese patent document to Kazuhiro. Applicant's inventive structure describes a multilayer device having an MgO layer, an ReO<sub>3</sub> layer formed thereon, and an oxide ferroelectric layer formed on the ReO<sub>3</sub> layer, where each of the layers has a (001) crystal orientation. This basic configuration is taught by Klee. See, for example, the discussion at col. 2, lines 25-34, where Klee describes the formation of a laminar structure where a ferroelectric film (later described as having a perovskite structure) may be contacted by rhenium oxide (ReO<sub>3)</sub> electrodes. In col. 3, lines 51-55, Klee also discusses the use of a MgO support layer, as claimed.

While Klee shows the basic claimed structure of applicants' claim 1, Klee is silent as to the crystal orientation of these layers. However, Noguchi, which shows a related structure, teaches that these laminated layers perform best when all are orientated in the same direction. In addition, Klee teaches that a (001) orientation could typically be employed in such a device. See,

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for example, Noguchi's discussion at col. 1, lines 51-54, at col. 2, lines 27-30, and at col.6, lines 54-55 for examples of the teaching of the (001) orientation as a preferred orientation.

These same recitations in Noguchi also serve to provide the motivation to combine this orientation feature with the basic structure of Klee, by teaching that this orientation provides for superior performance, as well. See, again Noguchi's statement at col. 1, lines 51-54, where Noguchi states, "In order that the perovskite oxide thin film ... can function well as a ferroelectric thin film, it should preferably be oriented in the (001) or (111) direction."

Similarly, the features of the dependent claims are all taught by the combination of Klee, Noguchi, and Kazuhiro. For example, claim 3 refers to the MgO layer formed on an amorphous layer, and Klee also allows for the use of an amorphous substrate, such as an amorphous glass or oxide. Since the overall device will typically be integrated on a silicon substrate with amorphous silicon oxide insulation, any subsequent formation of a MgO base layer would likely be on such an amorphous under layer.

Likewise, with regard to claim 4, both Klee and Kazuhiro discuss the formation of an upper electrode, as well. Kazuhiro also shows a conductive plug electrically connected to a semiconductor element through an insulating layer, as claimed in claim 5, and Kazuhiro also shows an ReO<sub>3</sub> electrode formed on the insulating layer and over the conductive plug, a recited in claim 6.

While Kazuhiro shows a simplified drawing illustrating only the basic structural elements of the invention, obviously, such a device structure would also need to have additional interlayer

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insulating layers and local wiring to the upper electrode and the plug, in order to complete the

device, and form a working device, as described in claim 7.

With respect to claims 9 and 10, Klee specifically teaches the use o many different

electrode materials, along with the use of different materials for the upper and lower electrodes.

Indeed, Klee even lists the same materials claimed in claim 10. See the discussion at col. 2, lines

45-65 where alternate electrode compounds such as IrO<sub>2</sub> and SrRuO<sub>3</sub> are listed.

Finally, the motivation to combine the Kazuhiro reference with Klee and Noguchi is

found in the advantage of integrating the capacitor structure directly over the underlying

semiconductor element to maximize space and facilitate device integration.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Edward Wojciechowicz whose telephone number is 703-308-

4898. The examiner can normally be reached on Mon-Thurs.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, Eddie Lee can be reached on (703) 308-1690.

Edward Wojciechowicz

Primary Examiner

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May 4, 2003